## RECYCLING OF PLASTICS FROM WASTE ELECTRICAL AND ELECTRONICS EQUIPMENT









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# Solid Waste

### Introduction



Municipał waste



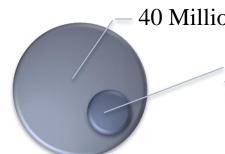




Biomedical waste

Industriat waste





### 0.8 million ton is contributed by India **E-WASTE?**

*E-Waste*: Waste of electronics / electrical goods that have reached their end of life

Electronic products often contain hazardous and toxic materials and should not be dumped with other wastes.

Along with China, India is largest importer of E-waste from developed countries like US, UK and Japan.

In India 90% of mobile equipment are imported.

The rate of e-waste generation is increasing by 10% every year.



## PLASTICS IN ELECTRICAL AND ELECTRONIC PRODUCTS

### • Telecommunication Waste:

- Mobile phones and Telephones
- CD/DVD
- Telephone exchanges Wireless Equipment cables and related scrap material
- PC/Laptop and TV

#### • Electrical Waste:

- Switches
- Relays
- Connectors and related Scrap Material.

#### • Electronic Waste:

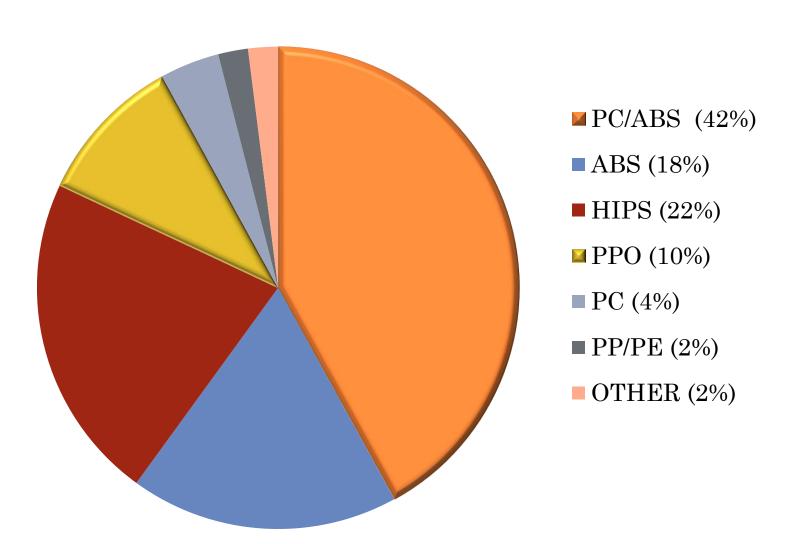
- Electronic metal waste
- Printed Circuit Boards
- E Equipment and Machinery
- IC
- Sockets Connectors.

### • Cable Waste:

- PVC
- Pre Insulated Copper and Aluminium Cable waste.



## VARIOUS PLASTICS USED IN EEE



Leaching of heavy metals from Landfills and Incinerators

Legal framework Exposure to workers & communities

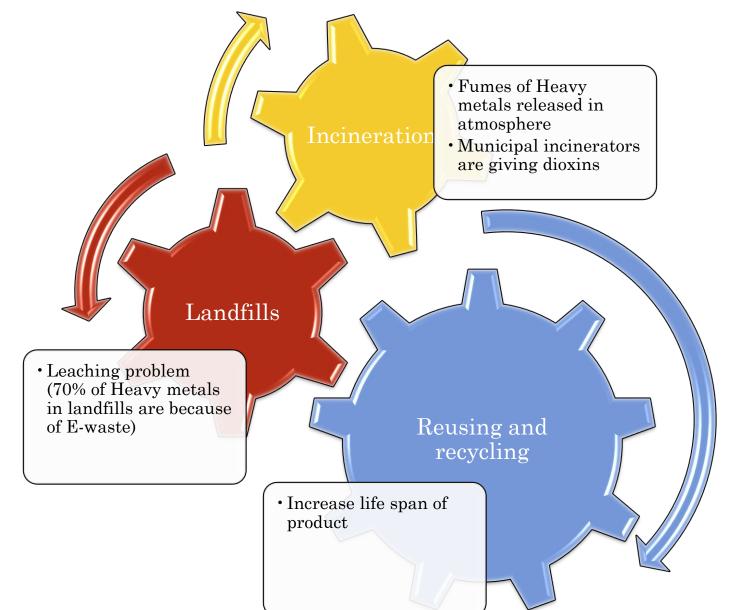
Issue and Challenges

Collection system

Unawareness (brand new items are also kept in waste)

Less reuse

### WAYS OF TREATING E-WASTE



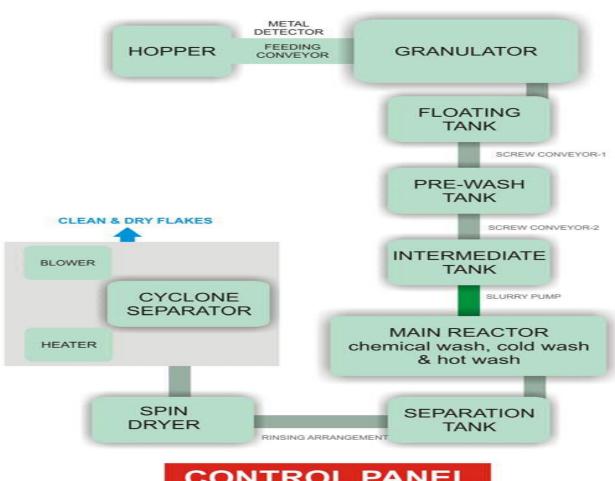
## POLYCARBONATE RECYCLING FROM CD / DVDs





### PROCESS LAYOUT

#### FLOW CHART - WASHING OF CD & DVD



CONTROL PANEL

### **EQUIPMENT DETAILS**

- MATERIAL HOPPER
- > BELT CONVEYOR
- WET GRINDING MACHINE
- > FLOATING TANK
- > SCREW CONVEYOR
- > Pre-Wash
- > Intermediate Tank
- > CHEMICAL WASH REACTOR
- > SCREW CONVEYOR
- Separation Tank
- > RINSING SYSTEM
- SPIN Drying SYSTEM
- > DRYER
- > AIR BLOWER / CYCLONE SEPARATOR
- Electrical CONTROL PANEL

## **USAGE OF RECYCLED PC**

### **PC** Automotive Glazing



	Estimated start of production
Roof modules	<ul><li>Running business</li></ul>
Fixed side windows	
Transparent rear body parts	
Backlites	2008e
Rear truck sliders	2009e
Moveable side windows	2012e































### WHY PC RECYCLING?

- Growth Rate is very high
- More Specific Applications
- Higher Returns
- Less Competition
- Sound Technology





### HOW TO DISPOSE E-WASTE

Donate working older equipment to schools colleges or government entities in need.

If PC are out of order then return it to the manufacturers. (HCL and Wipro in India has best take back service)

Send waste goods to authorised recycling facility for proper disposal.

### PROBABLE SOLUTIONS

Need for stringent health standards and environmental protection laws in India,

Extended producer responsibility,

Import of waste under license,

Producer-public-government cooperation,

Awareness program, following safer and efficient methods

Choosing safer technology and cleaner substitute,

Monitoring of compliance rules,

Reduction of waste at source,

Investment opportunity in waste management sector and

Recognition to the unorganised sector in India.



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